Arnite® T06 202

PBT — DSM Engineering Plastics

Product Texts

Medium Viscosity, Injection Molding

ISO 1043 PBT

Arnite website

Rheological properties	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	24	cm³/10min	ISO 1133
Temperature	250	°C	ISO 1133
Load	2.16	kg	ISO 1133

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2700	MPa	ISO 527-1/-2
Yield stress	55	MPa	ISO 527-1/-2
Yield strain	3.5	%	ISO 527-1/-2
Nominal strain at break	>50	%	ISO 527-1/-2
Charpy impact strength (+23°C)	N	kJ/m²	ISO 179/1eU
Charpy impact strength, -30°C	N	kJ/m²	ISO 179/1eU
Charpy notched impact strength (+23°C)	5	kJ/m²	ISO 179/1eA
Charpy notched impact strength, -30°C	5	kJ/m²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature (10°C/min)	225	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	55	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	165	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	90	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	90	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	IEC 60695-11-10
UL recognition	UL	-	-
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.8	mm	IEC 60695-11-10
UL recognition	UL	-	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Relative permittivity, 100Hz	3.5	-	IEC 60250
Relative permittivity, 1MHz	3.2	-	IEC 60250
Dissipation factor, 100Hz	20	E-4	IEC 60250
Dissipation factor, 1MHz	200	E-4	IEC 60250
Volume resistivity	>1E13	Ohm*m	IEC 60093
Electric strength	27	kV/mm	IEC 60243-1
Comparative tracking index	600	-	IEC 60112

Other properties	Value	Unit	Test Standard
ISO Data			
Water absorption	0.45	%	Sim. to ISO 62
Humidity absorption	0.18	%	Sim. to ISO 62
Density	1300	kg/m³	ISO 1183

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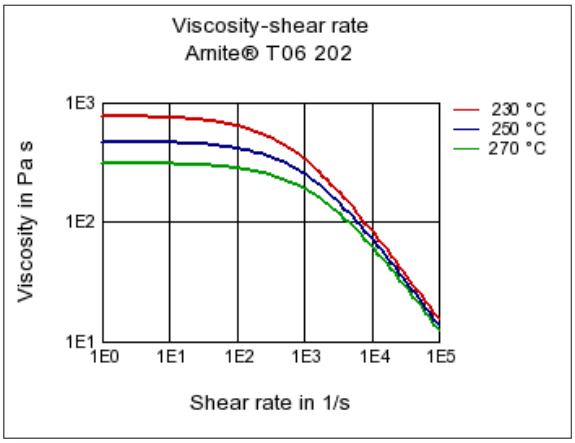
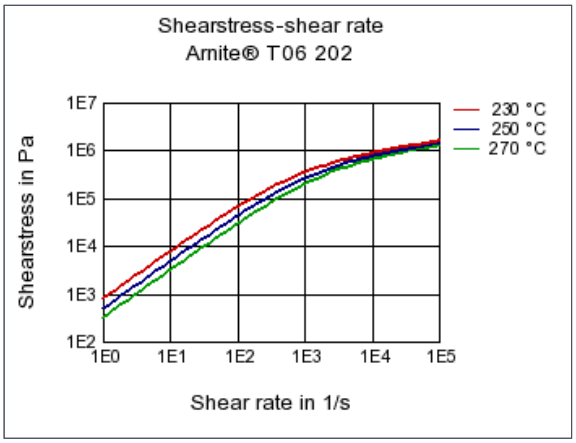
Rheological calculation properties	Value	Unit	Test Standard
ISO Data			
Density of melt	1040	kg/m³	-
Thermal conductivity of melt	0.109	W/(m K)	-
Spec. heat capacity of melt	2260	J/(kg K)	-
Eff. thermal diffusivity	4.65E-8	m²/s	-

Diagrams

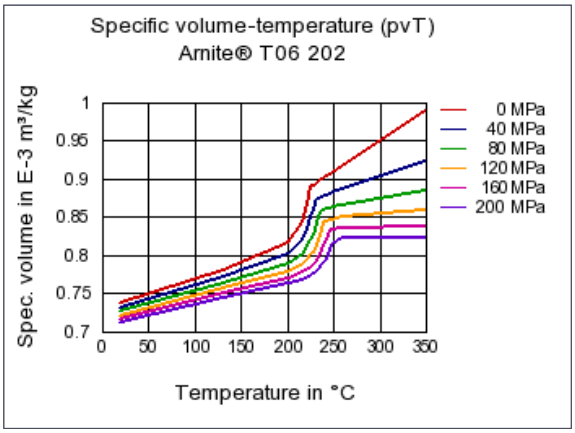
Viscosity-shear rate



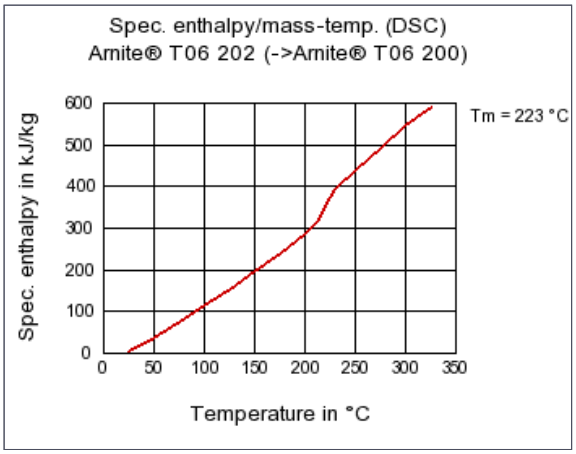
Shearstress-shear rate



Specific volume-temperature (pvT)



Spec. enthalpy/mass-temp. (DSC)



Characteristics

Processing

Injection Molding

Additives

Release agent

Delivery form

Pellets

Other text information

Injection Molding

Injection Molding Recommendations